# **CUSTOMER REQUEST FORM**



**CRANKSHAFT GRINDING MACHINES** 

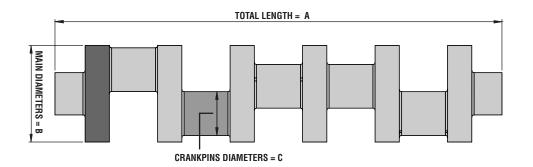
CUSTOMER	CRANKSHAFT MODEL			
	DATE	OFFER		

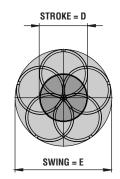
To give you our best solution we need the following details on your working part, grinding process and technology level.

## 1

#### GEOMETRIC SPECIFICATIONS OF WORKPIECE

Based on following diagram, please detail the maximum and minimum parts size in [inch] or [mm] units.





Feature	Range	[mm]	[inch]
TOTAL LENGTH (A)	Min		
TOTAL LENGTH (A)	Max		
MAIN DIAMETER (B)	Min		
MAIN DIAMETER (B)	Max		
CDANIZDING DIAMETED (C)	Min		
CRANKPINS DIAMETER (C)	Max		
STROKE (D)	Min		
STRUKE (D)	Max		
CMINC (E)	Min		
SWING (E)	Max		

## 2

### MATERIAL SPECIFICATIONS OF WORKPIECE

Please detail following features.

Feature	Range	[kg]	[lb]	
WEIGHT OF BART	Min			
WEIGHT OF PART	Max			
		[Hrc]		
HARDNESS OF GRINDING Zone	Avg			
MATERIAL TYPE	(details)			

APPLICATION FIELD	0	MARINE	0	LOCOMOTIVE	0	OIL&GAS	0	AUTOMOTIVE
APPLICATION TYPE	0	FIRST PRODUCTION	0	AFTERMARKET	0	REPAIR		
N° OF SHIFTS PER DAY	0	1	0	2	0	3		
MONTHLY PRODUCTION RATE	0	Below 50 parts	0	From 50 to 250 parts	0	From 250 to 1000 parts	0	More then 1000 parts
PRODUCTION BATCH Size	0	Below 5 parts	0	From 5 to 50 parts	0	From 50 to 1000 parts	0	More then 1000 parts
TECHNOLOGICAL LEVEL REQUIRED	0	MANUAL	0	SEMIAUTOMATIC	0	FULL AUTOMATIC		
CUSTOMER REMARKS								





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